

Centrifugally Cast Rolls

Material	Material Grade - Trade Mark	Application
High Chromium Iron	OLVIT	work rolls for finishing stands of hot strip mills
High Chromium Steel (Tool Steel)	KV	work rolls for roughing stands of hot strip mills
High Speed Steel (HSS)	KV 5	work rolls for finishing stands of hot strip mills
ICDP Iron	NTV	work rolls for finishing stands of hot strip mills

Statically Cast Rolls

Material	Material Grade - Trade Mark	Application
Cast steel	V120	roughing rolls
	V140Ti	roughing rolls, billet rolls
	V140TiNi	roughing rolls, billet rolls
	V180mod	roughing rolls, billet rolls
	Adamit	vertical rolls
	V205	roughing rolls, billet rolls, universal rolls, vertical rolls
	V215	roughing rolls, billet rolls
	V75Mo (+V)	pilger rolls
	428838	pilger rolls
	428837	pilger rolls
Cast iron	GS130CrNiMo	stretching rolls
	B5Ni	stretching rolls
	B7	calibration rolls, vertical rolls
	B8	blooming mill rolls, roughing rolls
	B10	blooming mill rolls, roughing rolls, billet rolls, rolls for wire/rod mill
	B10Cr	billet rolls, finischer rolls section mill, rolls for wire/rod mill
	B11	finischer rolls section mill, rolls for wire/rod mill
D7	piercing rolls	